



GUANGZHOU MATEYS CHEMICALS LTD.

DNI-2 Bright Nickel Deep Plating Solution

1、 Specifications

- (1) Special for Zinc-base alloy parts and complexities parts with more low area
- (2) Both rack and barrel
- (3) Strong precipitate skill against rack prints
- (4) Uniform white
- (5) Super impurities resistance against Cu and Zn ions

2、 Composition & Conditions

Composition	Standard	Range
Nickelous sulfate($\text{NiSO}_4 \cdot 6\text{H}_2\text{O}$)	220g/l	180 - 250g/l
Nickel chloride($\text{NiCl}_2 \cdot 6\text{H}_2\text{O}$)	60g/l	50—80g/l
Orthoboric acid(H_3BO_3)	45g/l	40—50g/l
DNI Deep plating agent	1.5ml/l	1-2ml/l
DNI-2A Deep Plating Softener	10ml/l	8-12ml/l
DNI-2B Deep plating supplements	0.3 ml/l	0.1-0.5ml/l
DN-01 Wetter	2ml/l	1-3ml/l
pH value	4.2	4.2-4.8
Temperature	55°C	50--65°C
Current Density	0.1-1.0A/dm ²	
Agitation	Air agiation	
The anode	S-Ni plate or electrolytic Nickel plate	
Anode bag	PP bag	

Remarks. Pls kindly give us an email for more details.

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